

Atmosphere furnace with high-speed heating (HAF)

The HAF Series consists of atmosphere furnaces with high-speed heating, which can attain 1600°C at maximum in only a short period of time in inert gas atmosphere. These furnaces are used as both air atmosphere furnace and atmosphere furnace, and can be used for various types of research.



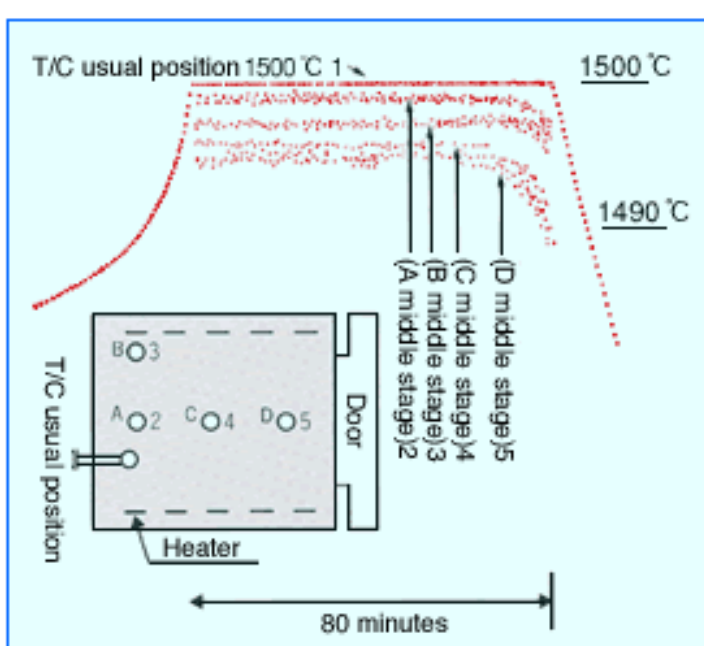
features

- Is equipped with vacuum pump, which easily provides non-oxidizing or inert atmosphere.
- Is of tightly closed structure.
- Provides good workability and ease of operation due to the use of an automated vacuum exhaust system.
- Is easy to carry out maintenance because the heating section uses a cassette system.
- N₂ can be used up to 1600°C in nitrogen atmosphere.
- Is equipped with safety assuring functions (e.g. prevention of overheat, prevention of current overload, introduction of water-cooled jacket)

[Specifications]

Model	HAF-1010	HAF-2030	HAF-3030
Internal dimensions of furnace	100W×100H×100D	200W×200H×300D	300W×300H×350D
Maximum temperature	Atmospheric air:1700°C(ex.N ₂ :1600°C)		
Temperature during normal operation	Atmospheric air:1600°C(ex.N ₂ :1500°C)		
Time required for heating	50 minutes (to 1600°C with no charge)		60 minutes (to 1600°C with no charge)
Ultimate vacuum by vacuum purge	1.33×10 ⁰ Pa(×10 ⁻² Torr)		
Pumping speed	50Hz 30m ₃ /Hr, 60Hz 35m ₃ /Hr		
Atmosphere	Atmospheric air, inert gas		
Heater	Molybdenum disilicide MoSi ₂		
Control method	P.I.D. SCR continuous control		
Power requirements	1φ 200V 4.5VA	1φ 200V 7KVA	1φ 200V 20KVA

●Temperature distribution



●Degree of vacuum by vacuum purge (for HAF-2030 as an example)

